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Editorial Office

Analytica Chimica Acta

Dear Editor,

We decide not to change the form of last revision, ACA-11-2023R1 and hope the reasons given in the file "Response to Reviews" could be accepted by you and referees.

Thank you for the kind re-consideration of suitability for publication of this manuscript in your esteemed journal.

Sincerely yours,

Jian-Lian Chen

Professor,

School of Pharmacy, China Medical University

Comment: The authors have addressed the concerns of reviewers 1 and 3 but not of reviewer 2. This reviewer questioned the apparently negative  $k''$  values, which indicate that each enantiomer's mobility is faster than the sum of its electrophoretic mobility and the electroosmotic mobility of the electrolyte.

The authors in their response cite several papers of their own, and 3 papers by different authors where a negative  $k'$  value is observed in LC and attributed to electrostatic repulsion between the analyte and the stationary phase. It should be noted that repulsion alone is not the mechanism responsible for the negative  $k'$  in packed-column LC, but rather it is due to Donnan exclusion: the exclusion of the analyte from the pore volume of the stationary phase, while the void marker does permeate through the pore volume.

It is by no means clear that Donnan exclusion should lead to decreased retention times for the enantiomers in the current CEC work, since there is not a packed column but an open tubular one (for column I, the authors explicitly state that the 'bonded phase was only constructed of a molecular layer of chitosan'). Why then should the (unspecified) neutral marker permeate more slowly than the analyte enantiomers (ignoring the electrophoretic influence)? It does not travel a longer route, as might be the case in packed-column LC.

I concur with reviewer 1 that the neutral marker is in fact interacting with the stationary phase leading to an incorrect value of  $t_0$ .

The authors clearly have no intention of doing any additional experiments to support their work. However, if the results are to be published in their current form, I believe they must offer a fuller explanation of the negative  $k''$  values along the lines of the above.

Response: Donnan exclusion mechanism is mostly found in ion-exclusion chromatography. When an ion-exclusion column is filled with aqueous buffers as a mobile phase, the water molecules accumulate as hydration spheres around the dissociated functional groups of the polymer support. By analogy with the Donnan membrane equilibrium, the hydrated polymer network behaves as a semi-permeable membrane between the stationary and mobile phases. Water, contained in the "pores" of the support and in the hydration spheres, is immobilized, thus forming the stationary phase. For convenience, the trapped liquid is referred to be in the

“pores”, but use of this term does not imply that a physical pore exists in the polymeric structure. Neutral, uncharged molecules penetrate through the “pore”, while similarly charged co-ions are repulsed by the presence of dissociated functional groups immobilized in the stationary phase. [J. Sep. Sci. 2003, 26, 1547–1553; J. Chromatogr. A, 2006, 1118, 19–28]

All our studied phases (I, II, and III) were synthesized through sol-gel polymerization. The sol-gel based phases are more hydrophilic than the organic polymer based ones used in ion-exclusion chromatography. There is no reason why a hydrated hypothetical Donnan membrane could not be built in our OT-CEC polymeric phases. Moreover, we did not state that “for column I, the bonded phase was only constructed of a molecular layer of chitosan”, even though we think a molecular layer of chitosan might also build a Donnan membrane.

Instead, we stated a conclusion that column I and II phases were superior in the resolution and the analysis time to the phase simply bonded with a molecular layer of chitosan. In addition, the neutral marker was DMSO and had been stated in section 2.4.



- 1 1. Sequence in synthetic steps determines the chitosan loading in the sol-gel phases.
- 2 2. Chitosan moieties bearing carboxylic acid groups dominate the EOF.
- 3 3. High loading of the chitosan chiral selector caused the high  $k''$  and  $\alpha$  values.
- 4 4. Consider the hydrophobicity of the sol-gel phases in the chiral CEC separations.
- 5 5. Some sol-gel phases were superior in resolution and time to the monolayered phase.

1 | **ACA-11-2023-Rev.Highlighted**

2 | **Immobilization of chitosan in sol-gel phases for chiral open-tubular**  
3 | **capillary electrochromatography**

4 |  
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13 |

14 **Abstract:**

15 Three different approaches for immobilizing cross-linked chitosan molecules (CS-s) in  
16 sol-gel phases to form chiral OT-CEC capillaries were comparatively investigated in this  
17 study. To synthesize column I, a bare capillary was first silanized with triethoxysilane (TEOS)  
18 and then reacted with the reaction product of 3-glycidyloxypropyltrimethoxysilane (GTS) and  
19 CS-s. Column II was prepared by the silanization of a bare capillary with a mixture of TEOS  
20 and GTS silanes followed by reaction with CS-s. To obtain column III, all the reagents,  
21 including TEOS, GTS, and CS-s were reacted together in a bare capillary. The SEM images  
22 showed that the column I phase consisted of two distinct layers, GTS and TEOS sol-gel films,  
23 while column II and III phases were homogeneous phases. By elemental analysis, the chitosan  
24 contents of the columns were found to decrease in the order column I > II > III, which  
25 corresponded to the order of the electroosmotic mobility values obtained from the  
26 measurements of the electroosmotic flow in the columns. The retention factor and the  
27 selectivity for the chiral separation of phenylglycine enantiomers in the optimized Tris  
28 running buffer (100 mM, pH 7.5) also followed this decreasing order. Besides the strength of  
29 the interaction with the immobilized functional chitosan, the phase-hydrophobicity of the  
30 column affected the resolution of enantiomeric samples. The hydrophilic alanine sample could  
31 only be resolved by column III, but the hydrophobic tryptophan and catechin enantiomers  
32 were better separated by columns I and II. A reverse-phase mechanism has been found in the  
33 separations. Furthermore, the resolution and analysis time of column I and II phases were  
34 superior to the phase simply bonded with molecular chitosan.

35  
36 *Keywords:* Capillary electrochromatography; Chiral stationary phase; Chitosan; Open-tubular;  
37 Sol-gel

38

**Comment [c1]:** Response 2 to  
Reviewer #3.



39 **1. Introduction**

40 The enantioseparation of chiral compounds is of continuous importance in  
41 pharmacodynamics research and the pharmaceutical industry. Direct chromatographic  
42 separation on a chiral stationary phase (CSP) is now the method of choice for stereoselective  
43 analysis, which is a challenging task in separation science [1,2]. Besides HPLC, capillary  
44 electrochromatography (CEC) is well-suited to the discovery of new CSPs using appropriate  
45 column formats developed using either particulate-packed, monolithic, or open-tubular (OT)  
46 columns, and many successful implementations have been reviewed [3–6].

47 Among the column technologies, an OT column is a relatively straightforward approach  
48 that does not require the arduous fabrication of frits, which are necessary in packed column  
49 construction, or the precise blending of monomer reagents with suitable porogens, as shown  
50 in the cases of monolithic fabrication. Although the OT column has low phase ratios, some  
51 chemical bonding strategies, such as the stepwise bonding of avidin or bovine serum albumin  
52 (BSA) proteins [7–9], molecularly imprinted polymer [10–12], and sol-gel coating with  
53  $\beta$ -cyclodextrin or calixarene [7,13–15], have been adopted. In general, using macromolecules  
54 with plenty of recognition sites and/or using polymerized chiral selectors can increase the  
55 chirality-chiral selectivity of the OT phase.

56 Chitosan (CS, a functional linear polysaccharide) and its derivatives have been  
57 successfully immobilized in an HPLC/CSP system [16–18]. With regard to OT-CEC,  
58 chitosan with intrinsic basic properties has mainly been physically adsorbed on the bare  
59 capillaries, except for the carboxymethylchitosan covalently modified capillary, to separate  
60 bioactive molecules [19–21]. For the chiral separations using chitosan as a fixed chiral  
61 selector of CSP, a CEC monolith, which was composed of sol-gel/organic hybrid materials  
62 with the chiral selectivities of chitosan and BSA [22], was the only example aside from our  
63 recent studies [23,24]. In our previous study, an OT-CEC column was designed to have the  
64 nano-sized chitosan copolymerize with methacrylamide and exhibited promising chiral

**Comment [c2]:** Response 3 to  
Reviewer #3.

65 separations of tryptophan, catechin, and  $\alpha$ -tocopherol [23]. In another study, chitosan units  
66 were cross-linked in monolayered OT-CEC phases to increase the enantiomeric resolutions of  
67 tryptophan and catechin [24]. However, until now, chitosan molecules have not been  
68 incorporated in a sol-gel OT-CEC phase.

69 In this study, three OT-CEC columns with in situ polymerized or post-modified  
70 cross-linked chitosan molecules in sol-gel phases were fabricated and compared with regard  
71 to their SEM images, elemental analysis data, electroosmotic flow measurements, and  
72 enantiomeric resolutions. The difference in mechanism between the sol-gel capillaries was  
73 further discussed based on the electrochromatographic parameters for the enantioseparation of  
74 samples with different hydrophobicities, such as the amino acids, including phenylglycine,  
75 tryptophan, and alanine, as well as polyphenolic catechin.

76

## 77 **2. Experimental**

### 78 *2.1. Materials*

79 Most chemicals were of analytical or chromatographic grades. Chitosan (CS; from shrimp  
80 shells, practical grade,  $\geq 75\%$  deacetylated), 3-glycidyloxypropyltrimethoxysilane (GTS),  
81 triethoxysilane (TEOS), sodium tetraborate, phosphoric acid, sodium dihydrogenphosphate,  
82 hydrochloric acid, acetonitrile (ACN), and dimethylsulfoxide (DMSO) were purchased from  
83 Sigma–Aldrich (Milwaukee, WI, USA). Boric acid, acetic acid, ammonium carbonate,  
84 methanol (MeOH), 1,4-dioxane, and potassium acetate were obtained from Panreac  
85 (Barcelona, Spain). Sodium hydroxide, succinic acid, disodium hydrogenphosphate, trisodium  
86 phosphate, citric acid, sodium dihydrogen citrate, disodium hydrogen citrate, and trisodium  
87 citrate were supplied by Merck (Garmstadt, Germany). Acetone and sodium acetate were  
88 obtained from J.T. Baker (Phillipsburg, NJ, USA). Tris(hydroxymethyl)aminomethane (Tris)  
89 was obtained from TEDIA (Fairfield, OH, USA). The chemical  
90 1-[3-(dimethylamino)propyl]-3-ethylcarbodiimide methiodide (CDI) was obtained from Acros

91 (Thermo Fisher Scientific, Geel, Belgium).

92 The enantiomeric samples, which include phenylglycine (PG), tryptophan (Trp), alanine  
93 (Ala), and catechins, (+)-(2R,3S)- and  
94 (–)-(2S,3R)-2-(3,4-dihydroxyphenyl)-3,4-dihydro-1(2H)-benzopyran-3,5,7-triol (their  
95 structures are shown in Fig. 1) were purchased from Sigma–Aldrich (Milwaukee, WI, USA).  
96 Sample concentrations were 1.0 mg/mL (Trp in H<sub>2</sub>O; PG and Ala in MeOH) and 25 µg/mL  
97 (catechins in MeOH). Purified water (18 MΩ cm) from a Milli-Q water purification system  
98 (Millipore, Bedford, MA, USA) was used to prepare samples and buffer solutions.

## 99 2.2. Instrumentation

100 The laboratory-built electrophoresis apparatus was consisted of a ± 30 kV high-voltage  
101 power supply (TriSep TM-2100, Unimicro Technologies, CA, USA) and a UV-Vis detector  
102 (LCD 2083.2 CE, ECOM, Prague, Czech). Electrochromatograms were recorded using a  
103 Peak-ABC Chromatography Data Handling System (Kingtech Scientific, Taiwan). Elemental  
104 analyses were performed on an elemental carbon-hydrogen-nitrogen analyzer (elementar vario  
105 EL III, Hanau, Germany). A field-emission scanning electron microscope (Joel JSM-6700F,  
106 Japan) acquired the SEM images at an accelerating voltage of 3.0 kV.

## 107 2.3. Preparation of capillary columns

108 The preparation of the GTS-CS-s capillary without sol-gel layer but direct attachment of  
109 the epoxy silane and subsequent bonding of CS has been described previously [24]. The three  
110 approaches to preparing the sol-gel phases and the immobilization of chitosan are illustrated  
111 in Fig. 2.

### 112 2.3.1. Preparation of the TEOS+GTS/CS-s capillary (column I)

113 A new, bare capillary column, 70 cm, (Polymicro Technologies, Phoenix, AZ, USA) with  
114 a 375 µm O.D. x 75 µm I.D. was treated with 1.0 M NaOH and successively washed with  
115 pure water, 0.1 M HCl, pure water, and then acetone. The clean, bare capillary was filled  
116 with a TEOS solution (1.0 M in dioxane) and then kept in an oven for 1.5 h at 90°C to

117 undergo the silanization. After cooling to room temperature, the silanized capillary was  
118 ready for the following sol-gel reaction.

119 A 10 mL CS-s solution was prepared by dissolving succinic acid (8 mg) in water and  
120 then adjusting the solution pH to 6.5 with 0.1 M sodium hydroxide solution. After the  
121 addition of the CDI (40 mg) condensation agent, the alkaline mixture was stirred at 4°C for  
122 30 min and subsequently mixed with chitosan (10 mg) at room temperature. The prepared  
123 CS-s solution (1 mL) was then added to the sol-gel precursor, GTS (100 µL), and reacted  
124 with the epoxide ring of GTS under ultrasonic agitation for 1 h. As soon as the sonication  
125 ceased, the sol-gel solution containing modified GTS silane was placed into the silanized  
126 capillary, and then the capillary was heated in a GC oven with a three-stage temperature  
127 program, including an initial temperature of 30°C, an intermediate temperature of 100°C  
128 (holding 30 min), and a final temperature of 150°C (held for 4 h) at rate of increase of  
129 2°C/min. After the heating ended, the capillary was cooled to room temperature and was  
130 washed sequentially with MeOH and acetone for 30 min to complete the synthesis of the  
131 designated column I.

### 132 2.3.2. Preparation of TEOS/GTS+CS-s capillary (column II)

133 A mixture of TEOS (80 µL), GTS silanes (100 µL), and H<sub>2</sub>O (9 µL) was used as the  
134 sol-gel solution to coat the capillary wall surface with a silica layer with epoxide-ring  
135 functionality that the CS-s molecules could be attached to. The sol-gel mixture was placed  
136 into a bare capillary and then heated in a GC oven using the same three-stage temperature  
137 program as described in section 2.3.1. After cooling the capillary to room temperature, the  
138 CS-s solution was completely filled in the capillary, which was then sonicated for 1 h and  
139 washed sequentially with MeOH and acetone for 30 min to complete the synthesis of the  
140 designated column II.

### 141 2.3.2. Preparation of TEOS/GTS/CS-s capillary (column III)

142 A mixture of TEOS (80  $\mu$ L), GTS silanes (100  $\mu$ L), and CS-s solution (1 mL) was  
143 sonicated for 1 h before placing it into a bare capillary. After heating in a GC oven using the  
144 same three-stage temperature program as described in section 2.3.1, the capillary was washed  
145 sequentially with MeOH and acetone for 30 min to complete the synthesis of the designated  
146 column III.

#### 147 2.4. CEC conditions

148 Most experiments were conducted using common CZE buffers, including Tris, acetate,  
149 citrate, phosphate, ammonium carbonate, and borate buffers within a pH range of 5.5 to 11.5  
150 and an ionic concentration range of 10 to 300 mM. ACN and MeOH were added to the buffers  
151 as organic modifiers. All prepared buffer solutions for CEC analyses were filtered through a  
152 0.45  $\mu$ m cellulose ester membrane (Adventec MFS, Pleasanton, CA, USA). DMSO was used  
153 as the neutral marker. The studied capillary was sequentially washed with methanol, water,  
154 and running buffer between each analysis run. Prior to sample injection, a working voltage  
155 was applied for 5 min to condition the charge distribution in the column. The prepared test  
156 samples were introduced by siphoning using a height difference. The samples were detected  
157 by UV light absorption measurements at 195 nm for alanine, 280 nm for catechin, and 214 nm  
158 for DMSO, phenylglycine, and tryptophan.

159

### 160 3. Results and discussion

#### 161 3.1. Characterization of the sol-gel phases

##### 162 3.1.1. SEM image and elementary analysis

163 The GTS-CS-s powder and the cross-sections of columns I, II, and III were observed by  
164 SEM, the images of which are shown in Fig. 3. The surface morphology of GTS-CS-s powder,  
165 which was obtained after heating the mixture of CS-s and GTS solution in a beaker, is shown  
166 in Fig. 3(A) and looks similar to the texture of the material coated on the upper layer of the  
167 modified phase in column I, as shown in Fig. 3(B). There were two apparently different

168 coatings in column I, where the GTS-CS-s sol reagent was coated on the first sol-gel layer,  
169 which was made of TEOS of approximately 5  $\mu\text{m}$  thickness, and formed a second layer with a  
170 thickness of approximately 4  $\mu\text{m}$ . The formed GTS-CS-s layer shown in the central part of the  
171 Fig. 3(B) image was relatively thick and the thick layer seems to have been caused by  
172 capillary cutting before SEM scanning. By contrast, the cross-sectional morphology of the  
173 coatings shown in Fig. 3(C) and 3(D), respectively, for columns II and III indicates the  
174 “hardness” of the phase composite of the TEOS and GTS sol reagent mixture and no damage  
175 to the integral phases during the cutting of the capillaries.

176 The difference in the morphology of columns II and III determined by SEM is small, but  
177 the difference in nitrogen content obtained by elemental analysis (EA) is significant, 1.82%  
178 ( $\pm 0.03$ ,  $n=5$ ) vs. 1.14% ( $\pm 0.02$ ,  $n=5$ ) for column II and III, respectively. As compared with  
179 column II and III, column I had the highest nitrogen percentage, 2.64% ( $\pm 0.03$ ,  $n=5$ ). Here,  
180 the amount of chitosan loaded into these columns correlated with the nitrogen ratio and varied  
181 with different synthetic approaches. A comparison between the EA data of columns II and III  
182 revealed that the silanization and epoxide-ring opening reaction must occur stepwise, rather  
183 than simultaneously, to increase chitosan loading. Furthermore, if a high chitosan loading is  
184 intended, a comparison between columns I and II showed that a GTS reagent must undergo  
185 the epoxide-ring opening reaction with chitosan before rather than after its silanization with  
186 TEOS. In any event, very few nitrogen atoms, 0.12% ( $\pm 0.04$ ,  $n=5$ ), were found in the  
187 GTS-CS-s capillary, whose bonded phase was only constructed of a molecular layer of  
188 chitosan.

### 189 *3.1.2. Measurements of EOF for the sol-gel modified phases*

190 To determine the EOF magnitude that contributed to solute migration in the CEC and to  
191 examine some of the chemical properties of the modified capillaries, the EOF driven by the  
192 capillaries under buffers with different pHs was characterized before the CS-immobilized  
193 capillaries were utilized for chiral analyses. The curves shown in Fig. 4 illustrate the

194 dependence of  $\mu_{eo}$  on the pH of the phosphate buffer for the bare fused-silica capillary, the  
195 sol-gel capillaries, including columns I, II, and III, and the previously reported GTS-CS-s  
196 capillary.

197 As shown in Fig. 4, the curve pattern of the three sol-gel capillaries reached a plateau at  
198 higher pH levels and was dissimilar to that of the bare capillary, where the  $\mu_{eo}$  values simply  
199 increased with increasing buffer pH. Accordingly, the effect of the residual silanol groups on  
200 the surface charges of the modified capillaries could be neglected as the chitosan  
201 macromolecules attached to the GTS silane coupling agents might shield most of the silanols.  
202 Here, the sheltered silanols could not affect the  $\mu_{eo}$  values, but some of the chitosan moieties  
203 bearing carboxylic acid groups derived from succinic acid dominate the EOF. Succinic acid is  
204 characterized by the dicarboxylic acid moiety, which could partly act as a bridging agent to  
205 cross-link the chitosan units through amidation. The cross-linking reaction enriched the  
206 bonded chitosan units' blanketing the capillary wall surface and consequently enhancing the  
207 shielding effect.

208 The plateau curve at higher pH levels also occurred with the GTS-CS-s capillary. If the  
209 surface charge on the CS-s-modified capillary wall was only due to the carboxylate groups of  
210 the CS-s molecules, the dissociation of the carboxylic acids would mainly determine the zeta  
211 potential or the electroosmotic mobilities ( $\mu_{eo}$ ) of the capillaries. As a result, a further  
212 examination of the curve pattern in Fig. 4 revealed that the carboxylic acids either in the  
213 GTS-CS-s phase or the sol-gel phases would be dissociated within the pH range between 4.5  
214 and 7.5. The range correlated to the  $pK_{a2}$  (5.2) of succinic acid at  $\mu = 0.1$  [25]. However, the  
215  $\mu_{eo}$  values obtained at pH values higher than 8.0 in the CS-s-modified capillaries were  
216 somewhat diverse. Here, column II had higher  $\mu_{eo}$  values than column III. Because the EA  
217 data showed that the CS-s content in column II was higher than that in column III, the surface  
218 density of succinate ligands on the column II phase would be higher than that on the column  
219 III phase. The column II and III phases were similarly created in the TEOS-formed silica

220 matrices, which could not contribute to an increase in zeta potential, but could reduce the  $\mu_{eo}$   
221 value. By contrast, the outermost surface layer of column I was simply constructed from the  
222 reaction ~~product-mixture~~ of CS-s molecules and GTS silane without involvement of the TEOS  
223 silane, and therefore had higher  $\mu_{eo}$  values than columns II and III. Besides, the  $\mu_{eo}$  values of  
224 the GTS-CS-s capillary were close to that of column I, as they both have similar surface  
225 chemistry.

226 The reproducibility of the capillary fabrication was evaluated using the  $\mu_{eo}$  values  
227 measured at pH 7.6 for five runs of the sol-gel capillaries. The RSD values were  $4.4\pm 0.6\%$ ,  
228  $3.4\pm 0.4\%$ , and  $4.0\pm 0.4\%$ , respectively, for three replicate capillaries, columns I, II, and III. At  
229 the 95% confidence level, no significant differences between the replicate columns were  
230 observed by the Student's *t*-test.

### 231 3.2. Enantiomeric separation of amino acids

#### 232 3.2.1. Phenylglycine

233 Phenylglycine (PG) enantiomers were used as chiral probes to assess the CEC  
234 enantioselectivity of the modified sol-gel capillaries, columns I, II, and III. After testing  
235 several types of buffers (described in section 2.4), the best peak shape and resolution of the  
236 PG racemate were achieved using a Tris buffer system (100 mM, pH 7.5) and are shown in  
237 Fig. 5. As compared with the electrochromatograms in Fig. 5, the longest migration times of  
238 the PG solutes were found in column I, although the cathodic EOF of column I was higher  
239 than those of columns II and III, as shown in Fig. 4. There may be a stronger chromatographic  
240 retention between the column I phase and the PG solutes.

241 Differentiating between the electrophoretic and chromatographic contributions to the CEC  
242 separation is essential, particularly in this study, which focuses on the chiral selectivity  
243 induced by the fixed chitosan molecules. Adopting the definition formulated by Rathore and  
244 Horváth, measurements of electrophoretic migration and chromatographic retention in CEC  
245 can be described by a velocity factor ( $k_e''$ ) and a retention factor ( $k''$ ), respectively [26,27];

Comment [c3]: Response 1 to  
Reviewer #3.



246 these terms are expressed in equations (1) and (2):

$$247 \quad k_e'' = \frac{\mu_{ep}}{\mu_{eo2}} \quad (1)$$

$$248 \quad k'' = \frac{\left[ t_{M2} \times \left( 1 + k_e'' \right) - t_{02} \right]}{t_{02}} \quad (2)$$

249 where  $\mu_{ep}$  and  $\mu_{eo2}$  are the electrophoretic and electroosmotic mobilities. These mobilities can  
250 be obtained from open-tubular CE experiments on a bare capillary (column 1) and from the  
251 CEC experiments on the CS-immobilized capillary (column 2), respectively, as follows:

$$252 \quad \mu_{ep} = \frac{L_1 \times L_{d1}}{V_1} \times \left( \frac{1}{t_{M1}} - \frac{1}{t_{01}} \right) \quad (3)$$

$$253 \quad \mu_{eo2} = \frac{L_2 \times L_{d2}}{t_{02} \times V_2} \quad (4)$$

254 where  $L$  is the total column length,  $L_d$  is the distance between the inlet and the detection point,  
255  $V$  is the applied voltage,  $t_M$  is the migration time of the solute, and  $t_0$  is the migration time of  
256 the neutral marker. The electrochromatographic parameters for the PGs separated under the  
257 conditions of Fig. 5 are summarized in Table 1. Here, the pI (6.56 at  $\mu=0.1$ ) of PG is lower  
258 than the pH (7.5) of Tris running buffer [28], leading to the electrophoretic movement of PGs  
259 toward the anode and to negative  $k_e''$  values. Moreover, the  $k_e''$  values of the DL solutes in all  
260 of the columns were identical and indicated that the electrophoretic action did not contribute  
261 to the enantioseparation. By contrast, chromatographic selectivity due to the different  $k''$   
262 values of the DL solutes contributed to the enantioseparation. The negative  $k''$  values are most  
263 likely to arise from the repulsive interaction between the negatively charged PGs and ionized  
264 succinate groups on the column phases. In addition, the high loading of the chitosan chiral  
265 selector would be responsible for the higher  $\alpha$  and  $N$  values observed in the column I phase  
266 than those in the column II and III phases.

267 3.2.2. *Tryptophan*

268 Tryptophan (Trp) is more hydrophobic than PG [29]. As shown in Fig. 6, the optimal  
269 conditions for the separation of Trp enantiomers varied with the types of columns and,  
270 evidently, different amounts of MeOH was required in the Tris running buffers. The addition  
271 of MeOH into the running buffers would be expected to affect the chiral selectivity between  
272 the enantiomeric solutes in the CEC capillaries; the presence of the organic modifier not only  
273 altered the electrophoretic and electroosmotic flows, but it was also of interest to the  
274 chromatographic partitioning between the solute molecules and the stationary phases.

275 As shown in Fig. 6(A), the Tris buffer (50 mM) used in column I reached a high level of  
276 pH 10.0 but no MeOH was required. At pH 10.0, Trp molecules, with  $pK_{a1}$  (2.35) and  $pK_{a2}$   
277 (9.33) at  $\mu = 0.1$  [25], will be dissociated into their anionic form. Accordingly, the repulsive  
278 interaction between the Trp anions and the negatively charged succinate groups on the column  
279 I phase would greatly affect the enantiomer selectivity as in the chiral separation of PGs in  
280 section 3.2.1. As compared with the optimal buffer used in column I, the buffer pH level used  
281 for column II was lowered to 9.5, and 20% (v/v) MeOH was added to the buffer. These  
282 changes would decrease the EOF magnitude and increase the proportion of neutral to ionized  
283 Trp molecules. As a consequence, the repulsion between ionic solutes and succinate groups  
284 would be reduced, and the retention between neutral solutes and the immobilized chitosan  
285 selector would be enhanced. This conversion also exchanged the migration order from L/D to  
286 D/L Trp, as shown in Fig. 6(C) and (D), where the Tris buffers were optimized at pH 9.0 with  
287 50% MeOH and at pH 8.5 without MeOH, respectively. Furthermore, the increase in retention  
288 with increased MeOH percentage from 40 to 50% could be observed for column III, as shown  
289 in Fig. 7. If the MeOH percentage was over 50%, the retention would start to decrease as the  
290 reverse phase mechanism contributed significantly here.

291 3.2.3. *Alanine*

292 Alanine (Ala) is more hydrophilic than PG, and its acid dissociation constants are  $pK_{a1}$

293 (2.35) and  $pK_{a2}$  (9.33) at  $\mu = 0.1$  [25,29]. Although Tris buffers of various pH values and  
294 MeOH ratios were tried in all of the modified sol-gel columns, only column III could achieve  
295 a distinct separation of Ala enantiomers in the optimized conditions, as shown in Fig. 8. In  
296 comparison with column III, the lack of resolution in columns I and II could be due to their  
297 higher loading of chitosan or their higher hydrophobicity, which is not favorable for  
298 interaction with the hydrophilic Ala.

299 In comparison with the phenyl substituent in PG and the indole substituent in Trp, the  
300 methyl group in the Ala structure could only provide a little retention with CS-immobilized  
301 phases. The plot of  $k''$  versus MeOH percentage is also shown in Fig. 7 and is an inverted  
302 U-curve, which was caused by a balance between an increasing ratio of neutral to ionized  
303 forms of Ala solutes and an increasing amount of neutral Ala solutes partitioning in MeOH as  
304 the MeOH percentage was increased.

### 305 3.3. Chiral separation of ( $\pm$ )-catechin

306 (+)-(2R,3S)- and (-)-(2S,3R)-catechins are a category of flavonoids and have different  
307 bioavailability and bioactivity [30,31]. Their hydrophobicity is higher than that of the amino  
308 acids and they have acid dissociation constants of 8.16 ( $pK_{a1}$ ) and 9.2 ( $pK_{a2}$ ) [32]. As shown  
309 in Fig. 9, they could be separated in the CS-immobilized columns with Tris running buffers.  
310 Of the sol-gel capillaries, columns I and II had a better resolution than the GTS-CS-s capillary.  
311 Here, the high loading of the chitosan chiral selector and the hydrophobic characteristic in  
312 columns I and II were favorable factors for the separation of ( $\pm$ )-catechins.

313 Although the optimal conditions in different columns differed from each other, the effect  
314 of the addition of MeOH into Tris buffer on the retention factor was similar. As shown in Fig.  
315 10, the retention factors decreased with the increasing percentage of MeOH modifier. This  
316 suggests that the reverse phase mechanism determined the chromatographic retention during  
317 the CEC separation. Moreover, the strength of the retention factor decreased as column I > II  
318 > III at a given MeOH proportion, as did the amount of chitosan in the columns.

319

#### 320 **4. Conclusions**

321 Three OT-CEC capillaries, columns I, II, and III, with different approaches of  
322 immobilizing chitosan chiral selectors in sol-gel phases were successfully characterized and  
323 applied to chiral separations in this study. In addition to observing the morphology of the  
324 studied OT-CEC sol-gel capillaries by SEM, the chitosan contents were measured by  
325 elemental analyses of the nitrogen percentage and the  $\mu_{\text{eo}}$  values were obtained by EOF  
326 measurements. The nitrogen percentage and the  $\mu_{\text{eo}}$  values decreased in the order of column I  
327 > II > III. In the same Tris buffer system, column I, which had the highest loading of chitosan,  
328 showed a higher retention factor and selectivity ( $\alpha$ ) for the enantiomeric separation of  
329 phenylglycine than columns II and III. By contrast, column III could resolve the hydrophilic  
330 alanine enantiomers but columns I and II could not. For the hydrophobic samples of  
331 tryptophan and catechin enantiomers, the MeOH percentage in the running buffer greatly  
332 affected the resolutions, and the reversed phase mechanism was found in the column phases.  
333 Here, column I and II phases were superior in the resolution and the analysis time to the phase  
334 simply bonded with a molecular layer of chitosan. Although the peak performances in some  
335 separations did not meet the practical utility requirement, the optimization of the coating  
336 thickness and sol-gel composition ratio in the capillaries will be the possible ways to  
337 overcome the disadvantages.

338

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342

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385 **Figure captions and legends**

386 **Figure 1.** Chemical structures of the chiral samples.

387 **Figure 2.** Schemes to synthesize the CS-immobilized sol-gel capillaries.

388 **Figure 3.** SEM images of GTS-CS-s powder (A) and coatings on the inner wall of column I  
389 (B), column II (C), and column III (D).

390 **Figure 4.** Dependence of electroosmotic mobility on buffer pH in different columns.

391 Columns: (▲) a bare fused-silica capillary; (Δ) the GTS-CS-s capillary; (●) column I; (◆)  
392 column II; and (■) column III. Conditions: BGE, phosphate buffer, 50 mM; neutral marker,  
393 DMSO; hydrostatic injection, 5 cm, 2 sec; applied voltage, 15 kV; detection, 214 nm. The (▲)  
394 and (Δ) data were obtained from [24].

395 **Figure 5.** Enantioseparations of (D/L)-PG in the CS-immobilized sol-gel capillaries. Columns:  
396 (A) column I (55 cm (50 cm) x 75 μm I.D.); (B) column II (60 cm (55 cm) x 75 μm I.D.); and  
397 (C) column III (41 cm (38 cm) x 75 μm I.D.). BGE: Tris buffer, 100 mM, pH 7.5. The applied  
398 voltage was 8 kV. Samples: hydrostatic injection of 15 cm for 10 sec and detection at 214 nm.  
399 Peaks correspond to (1) L-PG, and (2) D-PG.

400 **Figure 6.** Enantioseparations of (D/L)-Trp in the CS-immobilized sol-gel capillaries. (A)  
401 column I (60 cm (55 cm) x 75 μm I.D.); (B) column II (60 cm (55 cm) x 75 μm I.D.); (C)  
402 column III (44 cm (38 cm) x 75 μm I.D.); and (D) GTS-CS-s (60 cm (55 cm) x 75 μm I.D.).  
403 BGE: Tris buffer, 50mM, (A) pH 10.0; (B) pH 9.5 with 20% MeOH; (C) pH 9.0 with 50%  
404 MeOH; and (D) pH 8.5. The applied voltage was 10 kV except for (D), which was 15 kV.  
405 Samples: hydrostatic injection of 15 cm for 10 sec and detection at 214 nm. Peaks correspond  
406 to (1) L-Trp, and (2) D-Trp.

407 **Figure 7.** Effect of the addition of MeOH into the Tris buffer on the retention factor ( $k''$ ) of  
408 (D/L)-Trp and (D/L)-Ala in the column III. (◇) and (■) represent the  $k''$  values of (*d*)-Trp and  
409 (*l*)-Trp, respectively, observed under the conditions in Fig. 6(C). (○) and (▲) represent the  $k''$   
410 values of D-Ala and L-Ala, respectively, observed under the conditions in Fig. 8.

411 **Figure 8.** Enantioseparations of (D/L)-Ala in column III (44 cm (39 cm) x 75  $\mu$ m I.D.). BGE:  
412 Tris buffer, 50 mM, pH 10.5. The applied voltage was 15 kV. Samples: hydrostatic injection  
413 of 15 cm for 10 sec and detection at 195 nm. Peaks correspond to (S) MeOH solvent, (1)  
414 D-Ala, and (2) L-Ala.

415 **Figure 9.** Enantioseparations of ( $\pm$ )-catechins in the CS-immobilized sol-gel and GTS-CS-s  
416 capillaries. (A) column I (60 cm (55 cm) x 75  $\mu$ m I.D.); BGE: Tris (pH 8.5, 50 mM) with  
417 MeOH (50%, v/v); 20 kV applied voltage; (B) column II (60 cm (55 cm) x 75  $\mu$ m I.D.); BGE:  
418 Tris (pH 9.5, 50 mM) with MeOH (70%, v/v); 15 kV applied voltage; (C) column III (45 cm  
419 (40 cm) x 75  $\mu$ m I.D.); BGE: Tris (pH 9.5, 50 mM) with MeOH (40%, v/v); 15 kV applied  
420 voltage; (D) GTS-CS-s (65 cm (60 cm) x 75  $\mu$ m I.D.); BGE: Tris (pH 8.5, 100 mM) with  
421 MeOH (60%, v/v); 15 kV applied voltage. Samples: hydrostatic injection of 15 cm for 10 sec  
422 and detection at 280 nm. Peaks correspond to (S) MeOH solvent, (1) (-)-catechin, and (2)  
423 (+)-catechin.

424 **Figure 10.** Effect of the addition of MeOH into the Tris buffer on the retention factor ( $k''$ ) of  
425 ( $\pm$ )-catechins in the CS-immobilized sol-gel capillaries. ( $\blacklozenge$ )/( $\diamond$ ), ( $\blacktriangle$ )/( $\Delta$ ), and ( $\blacksquare$ )/( $\square$ ) were  
426 observed under the conditions in Fig. 9(A), 9(B), and 9(C), respectively. Black-filled symbols,  
427 ( $\blacklozenge$ ), ( $\blacktriangle$ ), and ( $\blacksquare$ ), and white-filled symbols, ( $\diamond$ ), ( $\Delta$ ), and ( $\square$ ), represent the  $k''$  values of (-)-  
428 and (+)-catechin, respectively.



1           **Immobilization of chitosan in sol-gel phases for chiral open-tubular**  
2                           **capillary electrochromatography**

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12

13 **Abstract:**

14 Three different approaches for immobilizing cross-linked chitosan molecules (CS-s) in  
15 sol-gel phases to form chiral OT-CEC capillaries were comparatively investigated in this  
16 study. To synthesize column I, a bare capillary was first silanized with triethoxysilane (TEOS)  
17 and then reacted with the reaction product of 3-glycidyloxypropyltrimethoxysilane (GTS) and  
18 CS-s. Column II was prepared by the silanization of a bare capillary with a mixture of TEOS  
19 and GTS silanes followed by reaction with CS-s. To obtain column III, all the reagents,  
20 including TEOS, GTS, and CS-s were reacted together in a bare capillary. The SEM images  
21 showed that the column I phase consisted of two distinct layers, GTS and TEOS sol-gel films,  
22 while column II and III phases were homogeneous phases. By elemental analysis, the chitosan  
23 contents of the columns were found to decrease in the order column I > II > III, which  
24 corresponded to the order of the electroosmotic mobility values obtained from the  
25 measurements of the electroosmotic flow in the columns. The retention factor and the  
26 selectivity for the chiral separation of phenylglycine enantiomers in the optimized Tris  
27 running buffer (100 mM, pH 7.5) also followed this decreasing order. Besides the strength of  
28 the interaction with the immobilized functional chitosan, the hydrophobicity of the column  
29 affected the resolution of enantiomeric samples. The hydrophilic alanine sample could only be  
30 resolved by column III, but the hydrophobic tryptophan and catechin enantiomers were better  
31 separated by columns I and II. A reverse-phase mechanism has been found in the separations.  
32 Furthermore, the resolution and analysis time of column I and II phases were superior to the  
33 phase simply bonded with molecular chitosan.

34

35 *Keywords:* Capillary electrochromatography; Chiral stationary phase; Chitosan; Open-tubular;  
36 Sol-gel

37

## 38 **1. Introduction**

39 The enantioseparation of chiral compounds is of continuous importance in  
40 pharmacodynamics research and the pharmaceutical industry. Direct chromatographic  
41 separation on a chiral stationary phase (CSP) is now the method of choice for stereoselective  
42 analysis, which is a challenging task in separation science [1,2]. Besides HPLC, capillary  
43 electrochromatography (CEC) is well-suited to the discovery of new CSPs using appropriate  
44 column formats developed using either particulate-packed, monolithic, or open-tubular (OT)  
45 columns, and many successful implementations have been reviewed [3–6].

46 Among the column technologies, an OT column is a relatively straightforward approach  
47 that does not require the arduous fabrication of frits, which are necessary in packed column  
48 construction, or the precise blending of monomer reagents with suitable porogens, as shown  
49 in the cases of monolithic fabrication. Although the OT column has low phase ratios, some  
50 chemical bonding strategies, such as the stepwise bonding of avidin or bovine serum albumin  
51 (BSA) proteins [7–9], molecularly imprinted polymer [10–12], and sol-gel coating with  
52  $\beta$ -cyclodextrin or calixarene [7,13–15], have been adopted. In general, using macromolecules  
53 with plenty of recognition sites and/or using polymerized chiral selectors can increase the  
54 chiral selectivity of the OT phase.

55 Chitosan (CS, a functional linear polysaccharide) and its derivatives have been  
56 successfully immobilized in an HPLC/CSP system [16–18]. With regard to OT-CEC,  
57 chitosan with intrinsic basic properties has mainly been physically adsorbed on the bare  
58 capillaries, except for the carboxymethylchitosan covalently modified capillary, to separate  
59 bioactive molecules [19–21]. For the chiral separations using chitosan as a fixed chiral  
60 selector of CSP, a CEC monolith, which was composed of sol-gel/organic hybrid materials  
61 with the chiral selectivities of chitosan and BSA [22], was the only example aside from our  
62 recent studies [23,24]. In our previous study, an OT-CEC column was designed to have the  
63 nano-sized chitosan copolymerize with methacrylamide and exhibited promising chiral

64 separations of tryptophan, catechin, and  $\alpha$ -tocopherol [23]. In another study, chitosan units  
65 were cross-linked in monolayered OT-CEC phases to increase the enantiomeric resolutions of  
66 tryptophan and catechin [24]. However, until now, chitosan molecules have not been  
67 incorporated in a sol-gel OT-CEC phase.

68 In this study, three OT-CEC columns with in situ polymerized or post-modified  
69 cross-linked chitosan molecules in sol-gel phases were fabricated and compared with regard  
70 to their SEM images, elemental analysis data, electroosmotic flow measurements, and  
71 enantiomeric resolutions. The difference in mechanism between the sol-gel capillaries was  
72 further discussed based on the electrochromatographic parameters for the enantioseparation of  
73 samples with different hydrophobicities, such as the amino acids, including phenylglycine,  
74 tryptophan, and alanine, as well as polyphenolic catechin.

75

## 76 **2. Experimental**

### 77 *2.1. Materials*

78 Most chemicals were of analytical or chromatographic grades. Chitosan (CS; from shrimp  
79 shells, practical grade,  $\geq 75\%$  deacetylated), 3-glycidyloxypropyltrimethoxysilane (GTS),  
80 triethoxysilane (TEOS), sodium tetraborate, phosphoric acid, sodium dihydrogenphosphate,  
81 hydrochloric acid, acetonitrile (ACN), and dimethylsulfoxide (DMSO) were purchased from  
82 Sigma–Aldrich (Milwaukee, WI, USA). Boric acid, acetic acid, ammonium carbonate,  
83 methanol (MeOH), 1,4-dioxane, and potassium acetate were obtained from Panreac  
84 (Barcelona, Spain). Sodium hydroxide, succinic acid, disodium hydrogenphosphate, trisodium  
85 phosphate, citric acid, sodium dihydrogen citrate, disodium hydrogen citrate, and trisodium  
86 citrate were supplied by Merck (Garmstadt, Germany). Acetone and sodium acetate were  
87 obtained from J.T. Baker (Phillipsburg, NJ, USA). Tris(hydroxymethyl)aminomethane (Tris)  
88 was obtained from TEDIA (Fairfield, OH, USA). The chemical  
89 1-[3-(dimethylamino)propyl]-3-ethylcarbodiimide methiodide (CDI) was obtained from Acros

90 (Thermo Fisher Scientific, Geel, Belgium).

91 The enantiomeric samples, which include phenylglycine (PG), tryptophan (Trp), alanine  
92 (Ala), and catechins, (+)-(2R,3S)- and  
93 (–)-(2S,3R)-2-(3,4-dihydroxyphenyl)-3,4-dihydro-1(2H)-benzopyran-3,5,7-triol (their  
94 structures are shown in Fig. 1) were purchased from Sigma–Aldrich (Milwaukee, WI, USA).  
95 Sample concentrations were 1.0 mg/mL (Trp in H<sub>2</sub>O; PG and Ala in MeOH) and 25 µg/mL  
96 (catechins in MeOH). Purified water (18 MΩ cm) from a Milli-Q water purification system  
97 (Millipore, Bedford, MA, USA) was used to prepare samples and buffer solutions.

## 98 2.2. Instrumentation

99 The laboratory-built electrophoresis apparatus was consisted of a ± 30 kV high-voltage  
100 power supply (TriSep TM-2100, Unimicro Technologies, CA, USA) and a UV-Vis detector  
101 (LCD 2083.2 CE, ECOM, Prague, Czech). Electrochromatograms were recorded using a  
102 Peak-ABC Chromatography Data Handling System (Kingtech Scientific, Taiwan). Elemental  
103 analyses were performed on an elemental carbon-hydrogen-nitrogen analyzer (elementar vario  
104 EL III, Hanau, Germany). A field-emission scanning electron microscope (Joel JSM-6700F,  
105 Japan) acquired the SEM images at an accelerating voltage of 3.0 kV.

## 106 2.3. Preparation of capillary columns

107 The preparation of the GTS-CS-s capillary without sol-gel layer but direct attachment of  
108 the epoxy silane and subsequent bonding of CS has been described previously [24]. The three  
109 approaches to preparing the sol-gel phases and the immobilization of chitosan are illustrated  
110 in Fig. 2.

### 111 2.3.1. Preparation of the TEOS+GTS/CS-s capillary (column I)

112 A new, bare capillary column, 70 cm, (Polymicro Technologies, Phoenix, AZ, USA) with  
113 a 375 µm O.D. x 75 µm I.D. was treated with 1.0 M NaOH and successively washed with  
114 pure water, 0.1 M HCl, pure water, and then acetone. The clean, bare capillary was filled  
115 with a TEOS solution (1.0 M in dioxane) and then kept in an oven for 1.5 h at 90°C to

116 undergo the silanization. After cooling to room temperature, the silanized capillary was  
117 ready for the following sol-gel reaction.

118 A 10 mL CS-s solution was prepared by dissolving succinic acid (8 mg) in water and  
119 then adjusting the solution pH to 6.5 with 0.1 M sodium hydroxide solution. After the  
120 addition of the CDI (40 mg) condensation agent, the alkaline mixture was stirred at 4°C for  
121 30 min and subsequently mixed with chitosan (10 mg) at room temperature. The prepared  
122 CS-s solution (1 mL) was then added to the sol-gel precursor, GTS (100 µL), and reacted  
123 with the epoxide ring of GTS under ultrasonic agitation for 1 h. As soon as the sonication  
124 ceased, the sol-gel solution containing modified GTS silane was placed into the silanized  
125 capillary, and then the capillary was heated in a GC oven with a three-stage temperature  
126 program, including an initial temperature of 30°C, an intermediate temperature of 100°C  
127 (holding 30 min), and a final temperature of 150°C (held for 4 h) at rate of increase of  
128 2°C/min. After the heating ended, the capillary was cooled to room temperature and was  
129 washed sequentially with MeOH and acetone for 30 min to complete the synthesis of the  
130 designated column I.

### 131 *2.3.2. Preparation of TEOS/GTS+CS-s capillary (column II)*

132 A mixture of TEOS (80 µL), GTS silanes (100 µL), and H<sub>2</sub>O (9 µL) was used as the  
133 sol-gel solution to coat the capillary wall surface with a silica layer with epoxide-ring  
134 functionality that the CS-s molecules could be attached to. The sol-gel mixture was placed  
135 into a bare capillary and then heated in a GC oven using the same three-stage temperature  
136 program as described in section 2.3.1. After cooling the capillary to room temperature, the  
137 CS-s solution was completely filled in the capillary, which was then sonicated for 1 h and  
138 washed sequentially with MeOH and acetone for 30 min to complete the synthesis of the  
139 designated column II.

### 140 *2.3.2. Preparation of TEOS/GTS/CS-s capillary (column III)*

141 A mixture of TEOS (80  $\mu$ L), GTS silanes (100  $\mu$ L), and CS-s solution (1 mL) was  
142 sonicated for 1 h before placing it into a bare capillary. After heating in a GC oven using the  
143 same three-stage temperature program as described in section 2.3.1, the capillary was washed  
144 sequentially with MeOH and acetone for 30 min to complete the synthesis of the designated  
145 column III.

#### 146 *2.4. CEC conditions*

147 Most experiments were conducted using common CZE buffers, including Tris, acetate,  
148 citrate, phosphate, ammonium carbonate, and borate buffers within a pH range of 5.5 to 11.5  
149 and an ionic concentration range of 10 to 300 mM. ACN and MeOH were added to the buffers  
150 as organic modifiers. All prepared buffer solutions for CEC analyses were filtered through a  
151 0.45  $\mu$ m cellulose ester membrane (Adventec MFS, Pleasanton, CA, USA). DMSO was used  
152 as the neutral marker. The studied capillary was sequentially washed with methanol, water,  
153 and running buffer between each analysis run. Prior to sample injection, a working voltage  
154 was applied for 5 min to condition the charge distribution in the column. The prepared test  
155 samples were introduced by siphoning using a height difference. The samples were detected  
156 by UV light absorption measurements at 195 nm for alanine, 280 nm for catechin, and 214 nm  
157 for DMSO, phenylglycine, and tryptophan.

158

### 159 **3. Results and discussion**

#### 160 *3.1. Characterization of the sol-gel phases*

##### 161 *3.1.1. SEM image and elementary analysis*

162 The GTS-CS-s powder and the cross-sections of columns I, II, and III were observed by  
163 SEM, the images of which are shown in Fig. 3. The surface morphology of GTS-CS-s powder,  
164 which was obtained after heating the mixture of CS-s and GTS solution in a beaker, is shown  
165 in Fig. 3(A) and looks similar to the texture of the material coated on the upper layer of the  
166 modified phase in column I, as shown in Fig. 3(B). There were two apparently different

167 coatings in column I, where the GTS-CS-s sol reagent was coated on the first sol-gel layer,  
168 which was made of TEOS of approximately 5  $\mu\text{m}$  thickness, and formed a second layer with a  
169 thickness of approximately 4  $\mu\text{m}$ . The formed GTS-CS-s layer shown in the central part of the  
170 Fig. 3(B) image was relatively thick and the thick layer seems to have been caused by  
171 capillary cutting before SEM scanning. By contrast, the cross-sectional morphology of the  
172 coatings shown in Fig. 3(C) and 3(D), respectively, for columns II and III indicates the  
173 “hardness” of the phase composite of the TEOS and GTS sol reagent mixture and no damage  
174 to the integral phases during the cutting of the capillaries.

175 The difference in the morphology of columns II and III determined by SEM is small, but  
176 the difference in nitrogen content obtained by elemental analysis (EA) is significant, 1.82%  
177 ( $\pm 0.03$ ,  $n=5$ ) vs. 1.14% ( $\pm 0.02$ ,  $n=5$ ) for column II and III, respectively. As compared with  
178 column II and III, column I had the highest nitrogen percentage, 2.64% ( $\pm 0.03$ ,  $n=5$ ). Here,  
179 the amount of chitosan loaded into these columns correlated with the nitrogen ratio and varied  
180 with different synthetic approaches. A comparison between the EA data of columns II and III  
181 revealed that the silanization and epoxide-ring opening reaction must occur stepwise, rather  
182 than simultaneously, to increase chitosan loading. Furthermore, if a high chitosan loading is  
183 intended, a comparison between columns I and II showed that a GTS reagent must undergo  
184 the epoxide-ring opening reaction with chitosan before rather than after its silanization with  
185 TEOS. In any event, very few nitrogen atoms, 0.12% ( $\pm 0.04$ ,  $n=5$ ), were found in the  
186 GTS-CS-s capillary, whose bonded phase was only constructed of a molecular layer of  
187 chitosan.

### 188 *3.1.2. Measurements of EOF for the sol-gel modified phases*

189 To determine the EOF magnitude that contributed to solute migration in the CEC and to  
190 examine some of the chemical properties of the modified capillaries, the EOF driven by the  
191 capillaries under buffers with different pHs was characterized before the CS-immobilized  
192 capillaries were utilized for chiral analyses. The curves shown in Fig. 4 illustrate the



193 dependence of  $\mu_{eo}$  on the pH of the phosphate buffer for the bare fused-silica capillary, the  
194 sol-gel capillaries, including columns I, II, and III, and the previously reported GTS-CS-s  
195 capillary.

196 As shown in Fig. 4, the curve pattern of the three sol-gel capillaries reached a plateau at  
197 higher pH levels and was dissimilar to that of the bare capillary, where the  $\mu_{eo}$  values simply  
198 increased with increasing buffer pH. Accordingly, the effect of the residual silanol groups on  
199 the surface charges of the modified capillaries could be neglected as the chitosan  
200 macromolecules attached to the GTS silane coupling agents might shield most of the silanols.  
201 Here, the sheltered silanols could not affect the  $\mu_{eo}$  values, but some of the chitosan moieties  
202 bearing carboxylic acid groups derived from succinic acid dominate the EOF. Succinic acid is  
203 characterized by the dicarboxylic acid moiety, which could partly act as a bridging agent to  
204 cross-link the chitosan units through amidation. The cross-linking reaction enriched the  
205 bonded chitosan units' blanketing the capillary wall surface and consequently enhancing the  
206 shielding effect.

207 The plateau curve at higher pH levels also occurred with the GTS-CS-s capillary. If the  
208 surface charge on the Cs-s-modified capillary wall was only due to the carboxylate groups of  
209 the CS-s molecules, the dissociation of the carboxylic acids would mainly determine the zeta  
210 potential or the electroosmotic mobilities ( $\mu_{eo}$ ) of the capillaries. As a result, a further  
211 examination of the curve pattern in Fig. 4 revealed that the carboxylic acids either in the  
212 GTS-CS-s phase or the sol-gel phases would be dissociated within the pH range between 4.5  
213 and 7.5. The range correlated to the  $pK_{a2}$  (5.2) of succinic acid at  $\mu = 0.1$  [25]. However, the  
214  $\mu_{eo}$  values obtained at pH values higher than 8.0 in the CS-s-modified capillaries were  
215 somewhat diverse. Here, column II had higher  $\mu_{eo}$  values than column III. Because the EA  
216 data showed that the CS-s content in column II was higher than that in column III, the surface  
217 density of succinate ligands on the column II phase would be higher than that on the column  
218 III phase. The column II and III phases were similarly created in the TEOS-formed silica

219 matrices, which could not contribute to an increase in zeta potential, but could reduce the  $\mu_{eo}$   
220 value. By contrast, the outermost surface layer of column I was simply constructed from the  
221 reaction mixture of CS-s molecules and GTS silane without involvement of the TEOS silane,  
222 and therefore had higher  $\mu_{eo}$  values than columns II and III. Besides, the  $\mu_{eo}$  values of the  
223 GTS-CS-s capillary were close to that of column I, as they both have similar surface  
224 chemistry.

225 The reproducibility of the capillary fabrication was evaluated using the  $\mu_{eo}$  values  
226 measured at pH 7.6 for five runs of the sol-gel capillaries. The RSD values were  $4.4\pm 0.6\%$ ,  
227  $3.4\pm 0.4\%$ , and  $4.0\pm 0.4\%$ , respectively, for three replicate capillaries, columns I, II, and III. At  
228 the 95% confidence level, no significant differences between the replicate columns were  
229 observed by the Student's *t*-test.

### 230 *3.2. Enantiomeric separation of amino acids*

#### 231 *3.2.1. Phenylglycine*

232 Phenylglycine (PG) enantiomers were used as chiral probes to assess the CEC  
233 enantioselectivity of the modified sol-gel capillaries, columns I, II, and III. After testing  
234 several types of buffers (described in section 2.4), the best peak shape and resolution of the  
235 PG racemate were achieved using a Tris buffer system (100 mM, pH 7.5) and are shown in  
236 Fig. 5. As compared with the electrochromatograms in Fig. 5, the longest migration times of  
237 the PG solutes were found in column I, although the cathodic EOF of column I was higher  
238 than those of columns II and III, as shown in Fig. 4. There may be a stronger chromatographic  
239 retention between the column I phase and the PG solutes.

240 Differentiating between the electrophoretic and chromatographic contributions to the CEC  
241 separation is essential, particularly in this study, which focuses on the chiral selectivity  
242 induced by the fixed chitosan molecules. Adopting the definition formulated by Rathore and  
243 Horváth, measurements of electrophoretic migration and chromatographic retention in CEC  
244 can be described by a velocity factor ( $k_e''$ ) and a retention factor ( $k''$ ), respectively [26,27];

245 these terms are expressed in equations (1) and (2):

$$246 \quad k_e'' = \frac{\mu_{ep}}{\mu_{eo2}} \quad (1)$$

$$247 \quad k'' = \frac{\left[ t_{M2} \times \left( 1 + k_e'' \right) - t_{02} \right]}{t_{02}} \quad (2)$$

248 where  $\mu_{ep}$  and  $\mu_{eo2}$  are the electrophoretic and electroosmotic mobilities. These mobilities can  
249 be obtained from open-tubular CE experiments on a bare capillary (column 1) and from the  
250 CEC experiments on the CS-immobilized capillary (column 2), respectively, as follows:

$$251 \quad \mu_{ep} = \frac{L_1 \times L_{d1}}{V_1} \times \left( \frac{1}{t_{M1}} - \frac{1}{t_{01}} \right) \quad (3)$$

$$252 \quad \mu_{eo2} = \frac{L_2 \times L_{d2}}{t_{02} \times V_2} \quad (4)$$

253 where  $L$  is the total column length,  $L_d$  is the distance between the inlet and the detection point,  
254  $V$  is the applied voltage,  $t_M$  is the migration time of the solute, and  $t_0$  is the migration time of  
255 the neutral marker. The electrochromatographic parameters for the PGs separated under the  
256 conditions of Fig. 5 are summarized in Table 1. Here, the pI (6.56 at  $\mu=0.1$ ) of PG is lower  
257 than the pH (7.5) of Tris running buffer [28], leading to the electrophoretic movement of PGs  
258 toward the anode and to negative  $k_e''$  values. Moreover, the  $k_e''$  values of the DL solutes in all  
259 of the columns were identical and indicated that the electrophoretic action did not contribute  
260 to the enantioseparation. By contrast, chromatographic selectivity due to the different  $k''$   
261 values of the DL solutes contributed to the enantioseparation. The negative  $k''$  values are most  
262 likely to arise from the repulsive interaction between the negatively charged PGs and ionized  
263 succinate groups on the column phases. In addition, the high loading of the chitosan chiral  
264 selector would be responsible for the higher  $\alpha$  and  $N$  values observed in the column I phase  
265 than those in the column II and III phases.

### 266 3.2.2. Tryptophan

267 Tryptophan (Trp) is more hydrophobic than PG [29]. As shown in Fig. 6, the optimal  
268 conditions for the separation of Trp enantiomers varied with the types of columns and,  
269 evidently, different amounts of MeOH was required in the Tris running buffers. The addition  
270 of MeOH into the running buffers would be expected to affect the chiral selectivity between  
271 the enantiomeric solutes in the CEC capillaries; the presence of the organic modifier not only  
272 altered the electrophoretic and electroosmotic flows, but it was also of interest to the  
273 chromatographic partitioning between the solute molecules and the stationary phases.

274 As shown in Fig. 6(A), the Tris buffer (50 mM) used in column I reached a high level of  
275 pH 10.0 but no MeOH was required. At pH 10.0, Trp molecules, with  $pK_{a1}$  (2.35) and  $pK_{a2}$   
276 (9.33) at  $\mu = 0.1$  [25], will be dissociated into their anionic form. Accordingly, the repulsive  
277 interaction between the Trp anions and the negatively charged succinate groups on the column  
278 I phase would greatly affect the enantiomer selectivity as in the chiral separation of PGs in  
279 section 3.2.1. As compared with the optimal buffer used in column I, the buffer pH level used  
280 for column II was lowered to 9.5, and 20% (v/v) MeOH was added to the buffer. These  
281 changes would decrease the EOF magnitude and increase the proportion of neutral to ionized  
282 Trp molecules. As a consequence, the repulsion between ionic solutes and succinate groups  
283 would be reduced, and the retention between neutral solutes and the immobilized chitosan  
284 selector would be enhanced. This conversion also exchanged the migration order from L/D to  
285 D/L Trp, as shown in Fig. 6(C) and (D), where the Tris buffers were optimized at pH 9.0 with  
286 50% MeOH and at pH 8.5 without MeOH, respectively. Furthermore, the increase in retention  
287 with increased MeOH percentage from 40 to 50% could be observed for column III, as shown  
288 in Fig. 7. If the MeOH percentage was over 50%, the retention would start to decrease as the  
289 reverse phase mechanism contributed significantly here.

### 290 3.2.3. Alanine

291 Alanine (Ala) is more hydrophilic than PG, and its acid dissociation constants are  $pK_{a1}$

292 (2.35) and  $pK_{a2}$  (9.33) at  $\mu = 0.1$  [25,29]. Although Tris buffers of various pH values and  
293 MeOH ratios were tried in all of the modified sol-gel columns, only column III could achieve  
294 a distinct separation of Ala enantiomers in the optimized conditions, as shown in Fig. 8. In  
295 comparison with column III, the lack of resolution in columns I and II could be due to their  
296 higher loading of chitosan or their higher hydrophobicity, which is not favorable for  
297 interaction with the hydrophilic Ala.

298 In comparison with the phenyl substituent in PG and the indole substituent in Trp, the  
299 methyl group in the Ala structure could only provide a little retention with CS-immobilized  
300 phases. The plot of  $k''$  versus MeOH percentage is also shown in Fig. 7 and is an inverted  
301 U-curve, which was caused by a balance between an increasing ratio of neutral to ionized  
302 forms of Ala solutes and an increasing amount of neutral Ala solutes partitioning in MeOH as  
303 the MeOH percentage was increased.

### 304 3.3. Chiral separation of ( $\pm$ )-catechin

305 (+)-(2R,3S)- and (-)-(2S,3R)-catechins are a category of flavonoids and have different  
306 bioavailability and bioactivity [30,31]. Their hydrophobicity is higher than that of the amino  
307 acids and they have acid dissociation constants of 8.16 ( $pK_{a1}$ ) and 9.2 ( $pK_{a2}$ ) [32]. As shown  
308 in Fig. 9, they could be separated in the CS-immobilized columns with Tris running buffers.  
309 Of the sol-gel capillaries, columns I and II had a better resolution than the GTS-CS-s capillary.  
310 Here, the high loading of the chitosan chiral selector and the hydrophobic characteristic in  
311 columns I and II were favorable factors for the separation of ( $\pm$ )-catechins.

312 Although the optimal conditions in different columns differed from each other, the effect  
313 of the addition of MeOH into Tris buffer on the retention factor was similar. As shown in Fig.  
314 10, the retention factors decreased with the increasing percentage of MeOH modifier. This  
315 suggests that the reverse phase mechanism determined the chromatographic retention during  
316 the CEC separation. Moreover, the strength of the retention factor decreased as column I > II  
317 > III at a given MeOH proportion, as did the amount of chitosan in the columns.

318

#### 319 **4. Conclusions**

320 Three OT-CEC capillaries, columns I, II, and III, with different approaches of  
321 immobilizing chitosan chiral selectors in sol-gel phases were successfully characterized and  
322 applied to chiral separations in this study. In addition to observing the morphology of the  
323 studied OT-CEC sol-gel capillaries by SEM, the chitosan contents were measured by  
324 elemental analyses of the nitrogen percentage and the  $\mu_{eo}$  values were obtained by EOF  
325 measurements. The nitrogen percentage and the  $\mu_{eo}$  values decreased in the order of column I  
326 > II > III. In the same Tris buffer system, column I, which had the highest loading of chitosan,  
327 showed a higher retention factor and selectivity ( $\alpha$ ) for the enantiomeric separation of  
328 phenylglycine than columns II and III. By contrast, column III could resolve the hydrophilic  
329 alanine enantiomers but columns I and II could not. For the hydrophobic samples of  
330 tryptophan and catechin enantiomers, the MeOH percentage in the running buffer greatly  
331 affected the resolutions, and the reversed phase mechanism was found in the column phases.  
332 Here, column I and II phases were superior in the resolution and the analysis time to the phase  
333 simply bonded with a molecular layer of chitosan. Although the peak performances in some  
334 separations did not meet the practical utility requirement, the optimization of the coating  
335 thickness and sol-gel composition ratio in the capillaries will be the possible ways to  
336 overcome the disadvantages.

337

#### 338 **Acknowledgements**

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340 (NSC-98-2113-M-039-003-MY3) is gratefully acknowledged.

341

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384 **Figure captions and legends**

385 **Figure 1.** Chemical structures of the chiral samples.

386 **Figure 2.** Schemes to synthesize the CS-immobilized sol-gel capillaries.

387 **Figure 3.** SEM images of GTS-CS-s powder (A) and coatings on the inner wall of column I  
388 (B), column II (C), and column III (D).

389 **Figure 4.** Dependence of electroosmotic mobility on buffer pH in different columns.

390 Columns: (▲) a bare fused-silica capillary; (Δ) the GTS-CS-s capillary; (●) column I; (◆)

391 column II; and (■) column III. Conditions: BGE, phosphate buffer, 50 mM; neutral marker,

392 DMSO; hydrostatic injection, 5 cm, 2 sec; applied voltage, 15 kV; detection, 214 nm. The (▲)

393 and (Δ) data were obtained from [24].

394 **Figure 5.** Enantioseparations of (D/L)-PG in the CS-immobilized sol-gel capillaries. Columns:

395 (A) column I (55 cm (50 cm) x 75 μm I.D.); (B) column II (60 cm (55 cm) x 75 μm I.D.); and

396 (C) column III (41 cm (38 cm) x 75 μm I.D.). BGE: Tris buffer, 100 mM, pH 7.5. The applied

397 voltage was 8 kV. Samples: hydrostatic injection of 15 cm for 10 sec and detection at 214 nm.

398 Peaks correspond to (1) L-PG, and (2) D-PG.

399 **Figure 6.** Enantioseparations of (D/L)-Trp in the CS-immobilized sol-gel capillaries. (A)

400 column I (60 cm (55 cm) x 75 μm I.D.); (B) column II (60 cm (55 cm) x 75 μm I.D.); (C)

401 column III (44 cm (38 cm) x 75 μm I.D.); and (D) GTS-CS-s (60 cm (55 cm) x 75 μm I.D.).

402 BGE: Tris buffer, 50mM, (A) pH 10.0; (B) pH 9.5 with 20% MeOH; (C) pH 9.0 with 50%

403 MeOH; and (D) pH 8.5. The applied voltage was 10 kV except for (D), which was 15 kV.

404 Samples: hydrostatic injection of 15 cm for 10 sec and detection at 214 nm. Peaks correspond

405 to (1) L-Trp, and (2) D-Trp.

406 **Figure 7.** Effect of the addition of MeOH into the Tris buffer on the retention factor ( $k''$ ) of

407 (D/L)-Trp and (D/L)-Ala in the column III. (◇) and (■) represent the  $k''$  values of (*d*)-Trp and

408 (*l*)-Trp, respectively, observed under the conditions in Fig. 6(C). (○) and (▲) represent the  $k''$

409 values of D-Ala and L-Ala, respectively, observed under the conditions in Fig. 8.

410 **Figure 8.** Enantioseparations of (D/L)-Ala in column III (44 cm (39 cm) x 75  $\mu$ m I.D.). BGE:  
411 Tris buffer, 50 mM, pH 10.5. The applied voltage was 15 kV. Samples: hydrostatic injection  
412 of 15 cm for 10 sec and detection at 195 nm. Peaks correspond to (S) MeOH solvent, (1)  
413 D-Ala, and (2) L-Ala.

414 **Figure 9.** Enantioseparations of ( $\pm$ )-catechins in the CS-immobilized sol-gel and GTS-CS-s  
415 capillaries. (A) column I (60 cm (55 cm) x 75  $\mu$ m I.D.); BGE: Tris (pH 8.5, 50 mM) with  
416 MeOH (50%, v/v); 20 kV applied voltage; (B) column II (60 cm (55 cm) x 75  $\mu$ m I.D.); BGE:  
417 Tris (pH 9.5, 50 mM) with MeOH (70%, v/v); 15 kV applied voltage; (C) column III (45 cm  
418 (40 cm) x 75  $\mu$ m I.D.); BGE: Tris (pH 9.5, 50 mM) with MeOH (40%, v/v); 15 kV applied  
419 voltage; (D) GTS-CS-s (65 cm (60 cm) x 75  $\mu$ m I.D.); BGE: Tris (pH 8.5, 100 mM) with  
420 MeOH (60%, v/v); 15 kV applied voltage. Samples: hydrostatic injection of 15 cm for 10 sec  
421 and detection at 280 nm. Peaks correspond to (S) MeOH solvent, (1) (-)-catechin, and (2)  
422 (+)-catechin.

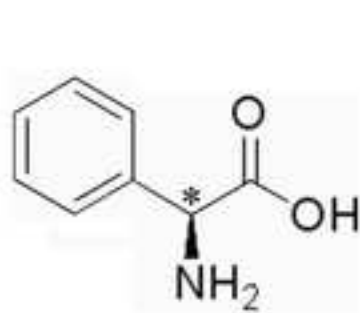
423 **Figure 10.** Effect of the addition of MeOH into the Tris buffer on the retention factor ( $k''$ ) of  
424 ( $\pm$ )-catechins in the CS-immobilized sol-gel capillaries. ( $\blacklozenge$ )/( $\diamond$ ), ( $\blacktriangle$ )/( $\Delta$ ), and ( $\blacksquare$ )/( $\square$ ) were  
425 observed under the conditions in Fig. 9(A), 9(B), and 9(C), respectively. Black-filled symbols,  
426 ( $\blacklozenge$ ), ( $\blacktriangle$ ), and ( $\blacksquare$ ), and white-filled symbols, ( $\diamond$ ), ( $\Delta$ ), and ( $\square$ ), represent the  $k''$  values of (-)-  
427 and (+)-catechin, respectively.

Table 1

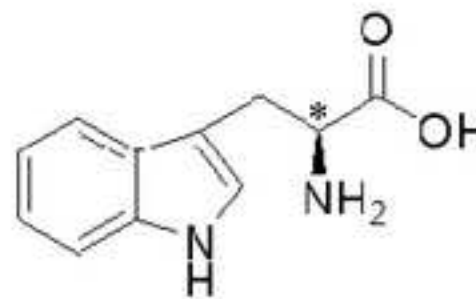
Electrochromatographic parameters of the phenylglycine (PG) enantiomer separated in the sol-gel chitosan-immobilized columns with the Tris buffer (pH 7.5, 100 mM)\*

Column	PG	$t_{M2}$ (min)	$k_e''$	$k''$	$\alpha (k_L''/ k_D'')$	$N (\times 10^4)$	$R_s$
I	L	23.413	-0.42	-0.23	1.28	2.7	3.6
	D	24.823	-0.42	-0.19		4.3	
II	L	19.173	-0.44	-0.45	1.10	1.5	2.4
	D	20.612	-0.44	-0.41		1.9	
III	L	11.561	-0.52	-0.54	1.08	1.2	2.3
	D	13.257	-0.52	-0.50		1.3	

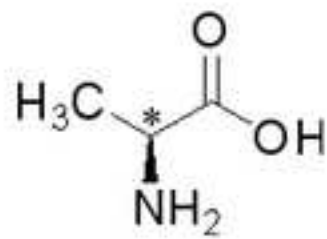
\* Other CEC conditions are the same as those shown in Fig .5.



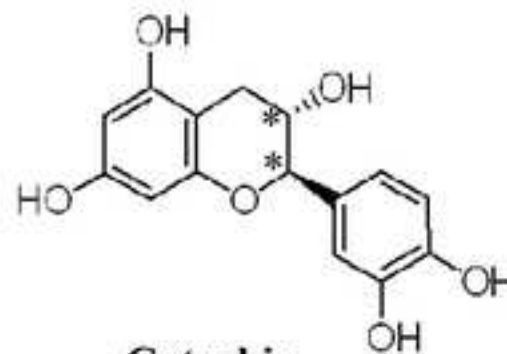
**Phenylglycine (PG)**



**Tryptophan (Trp)**



**Alanine (Ala)**



**Catechin**

Figure-3  
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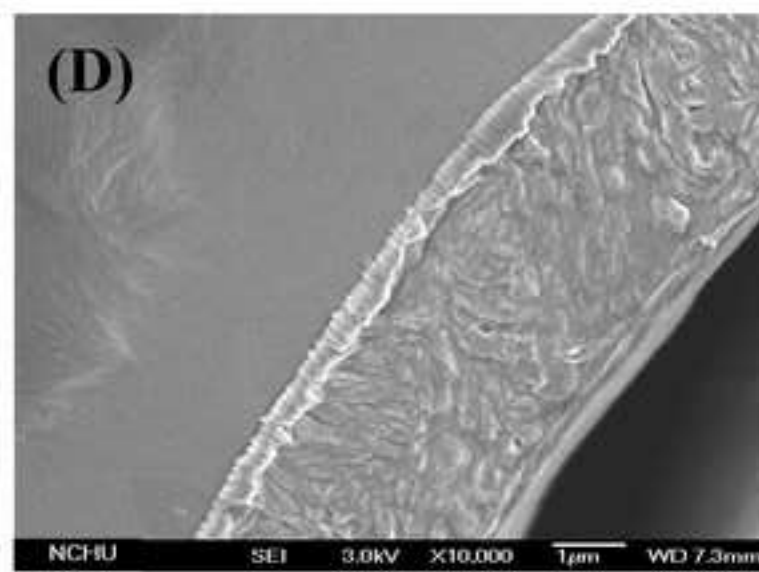
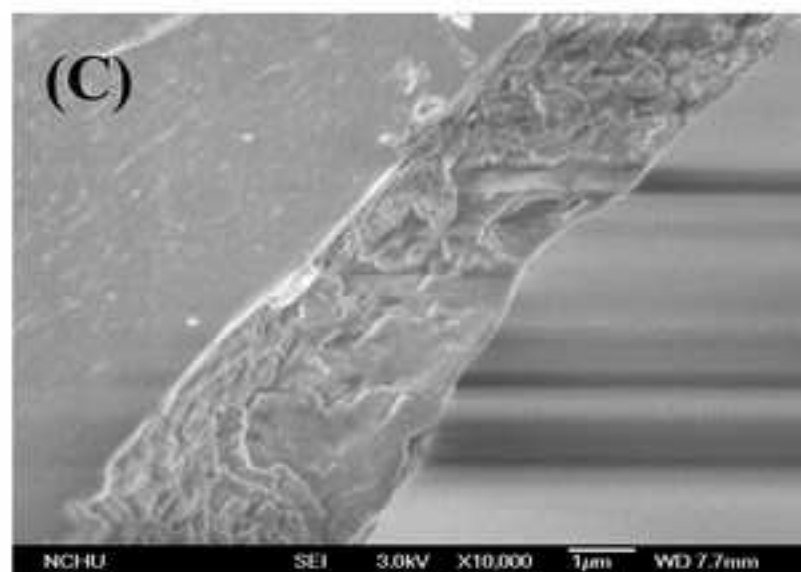
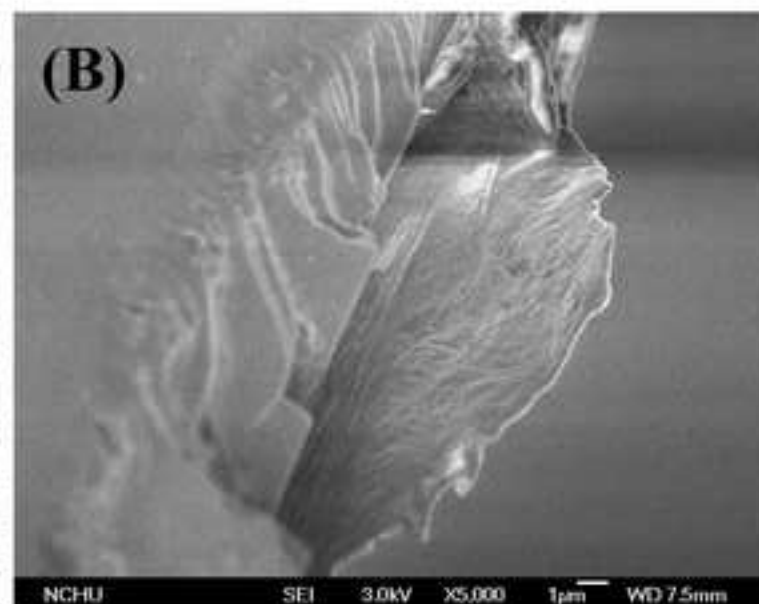
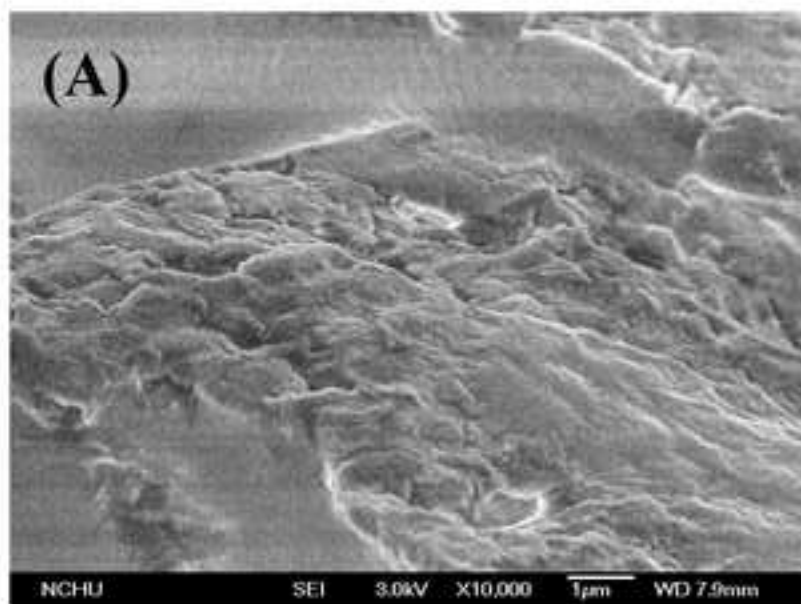


Figure-4  
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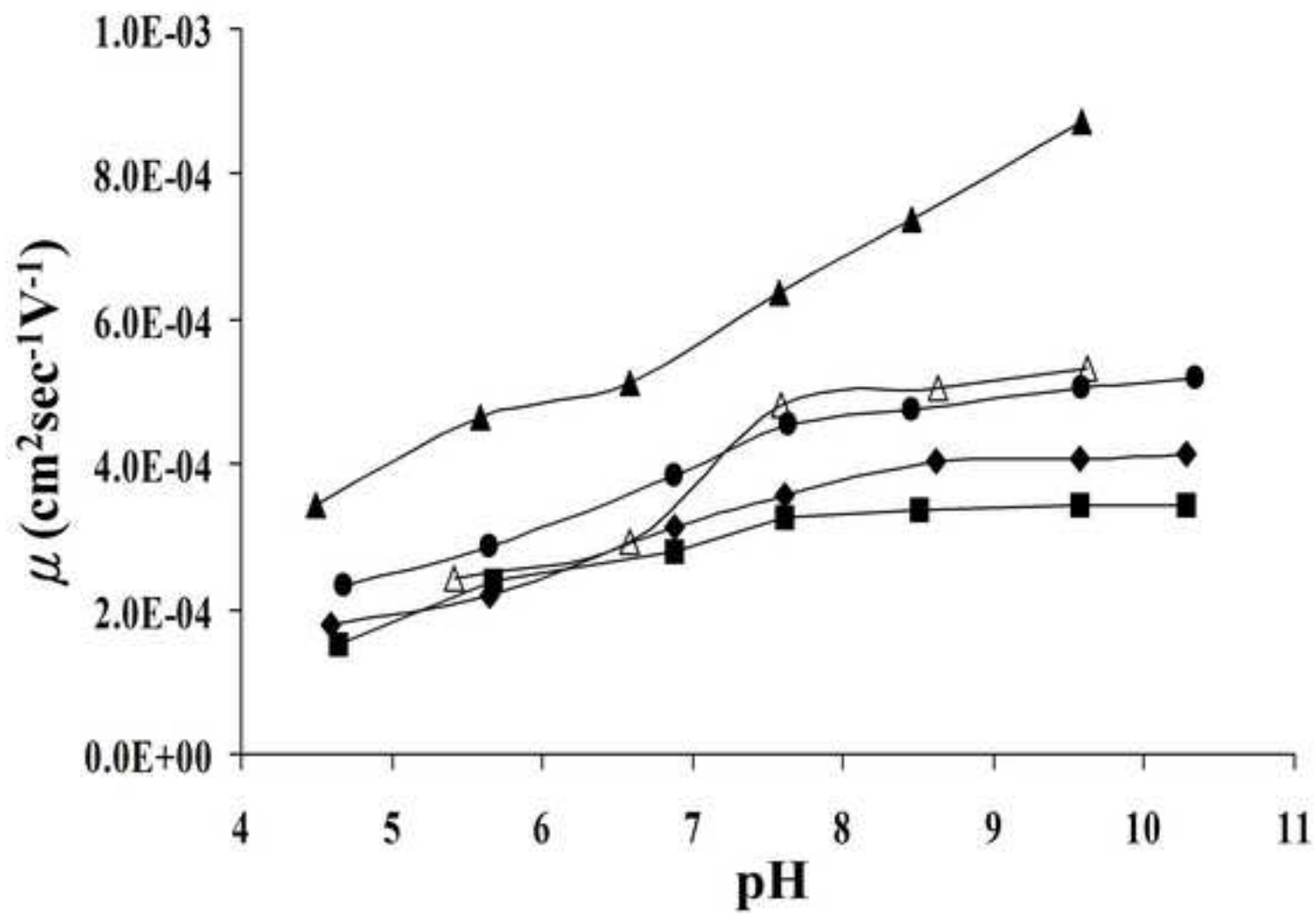


Figure-7  
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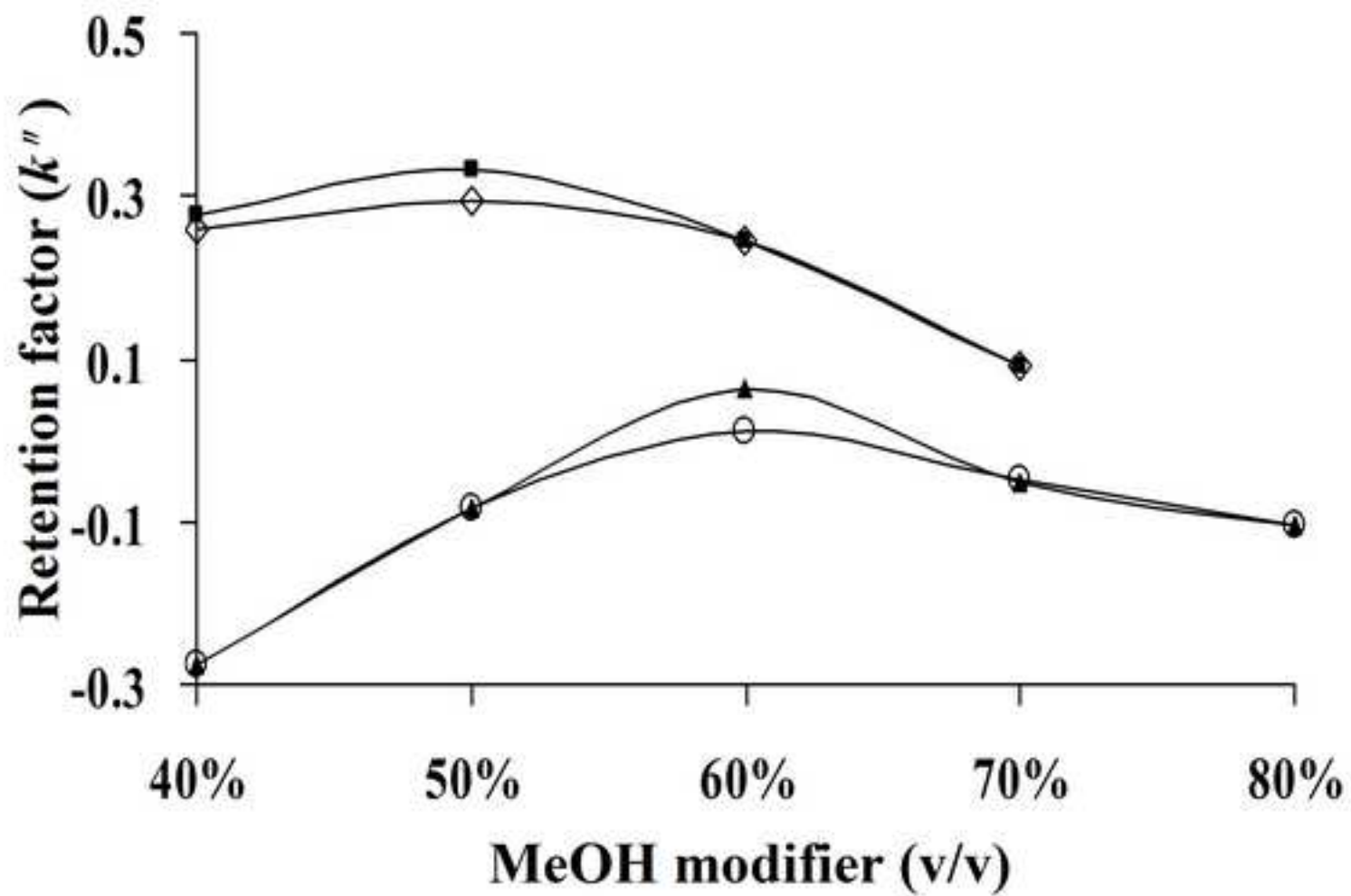


Figure-8

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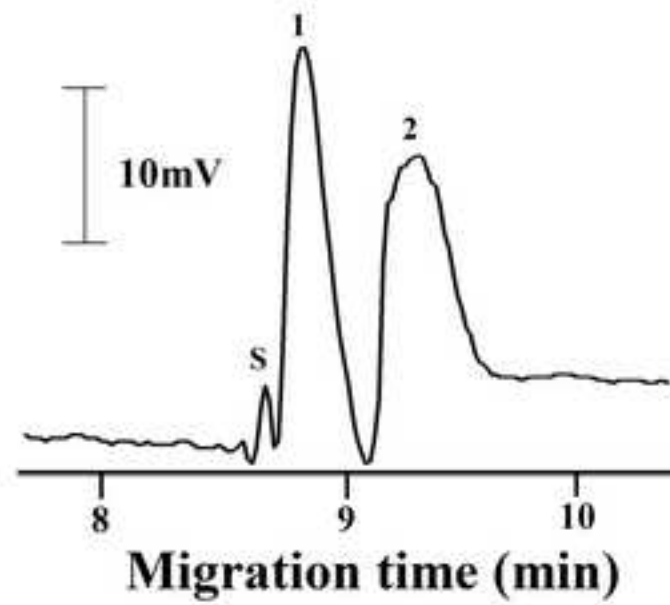




Figure-10

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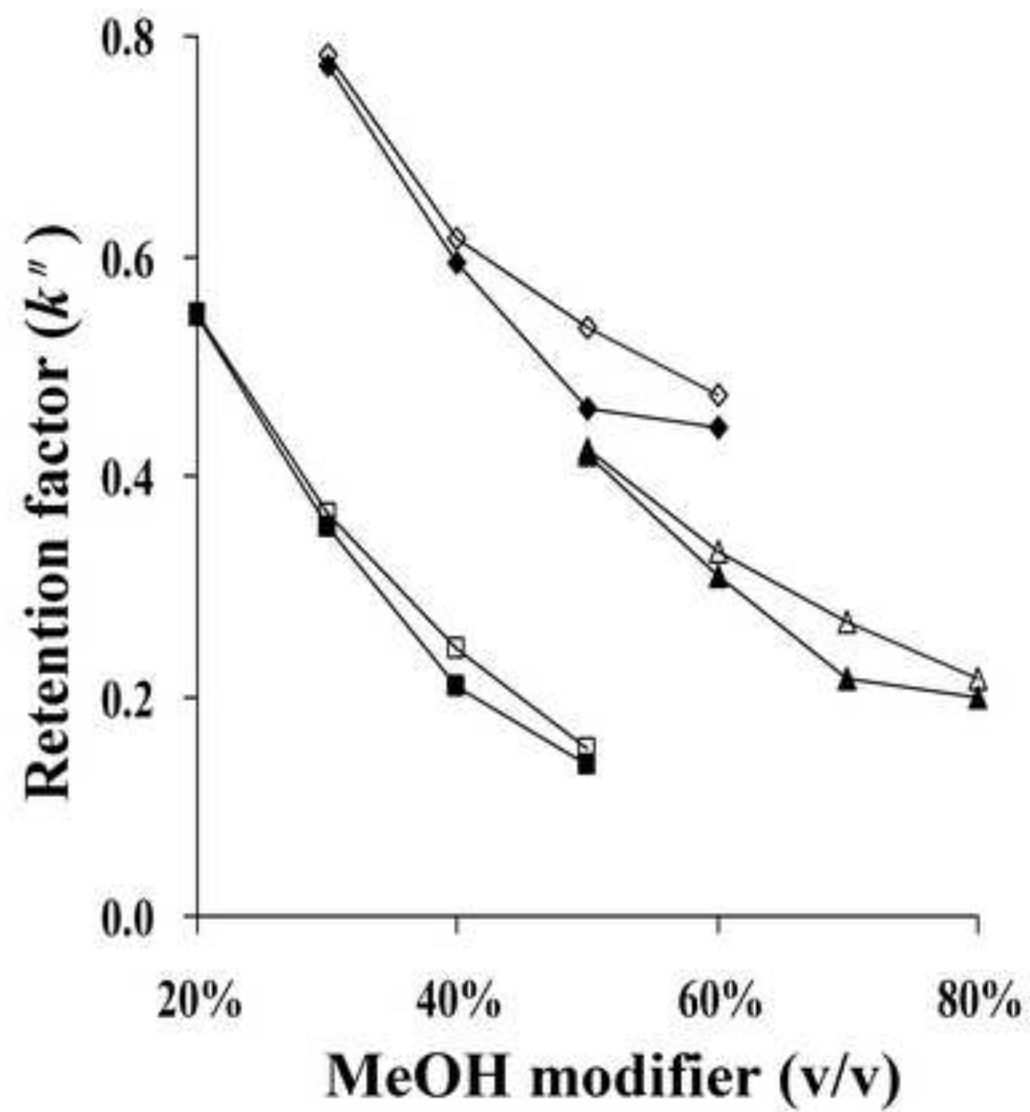


Figure-2

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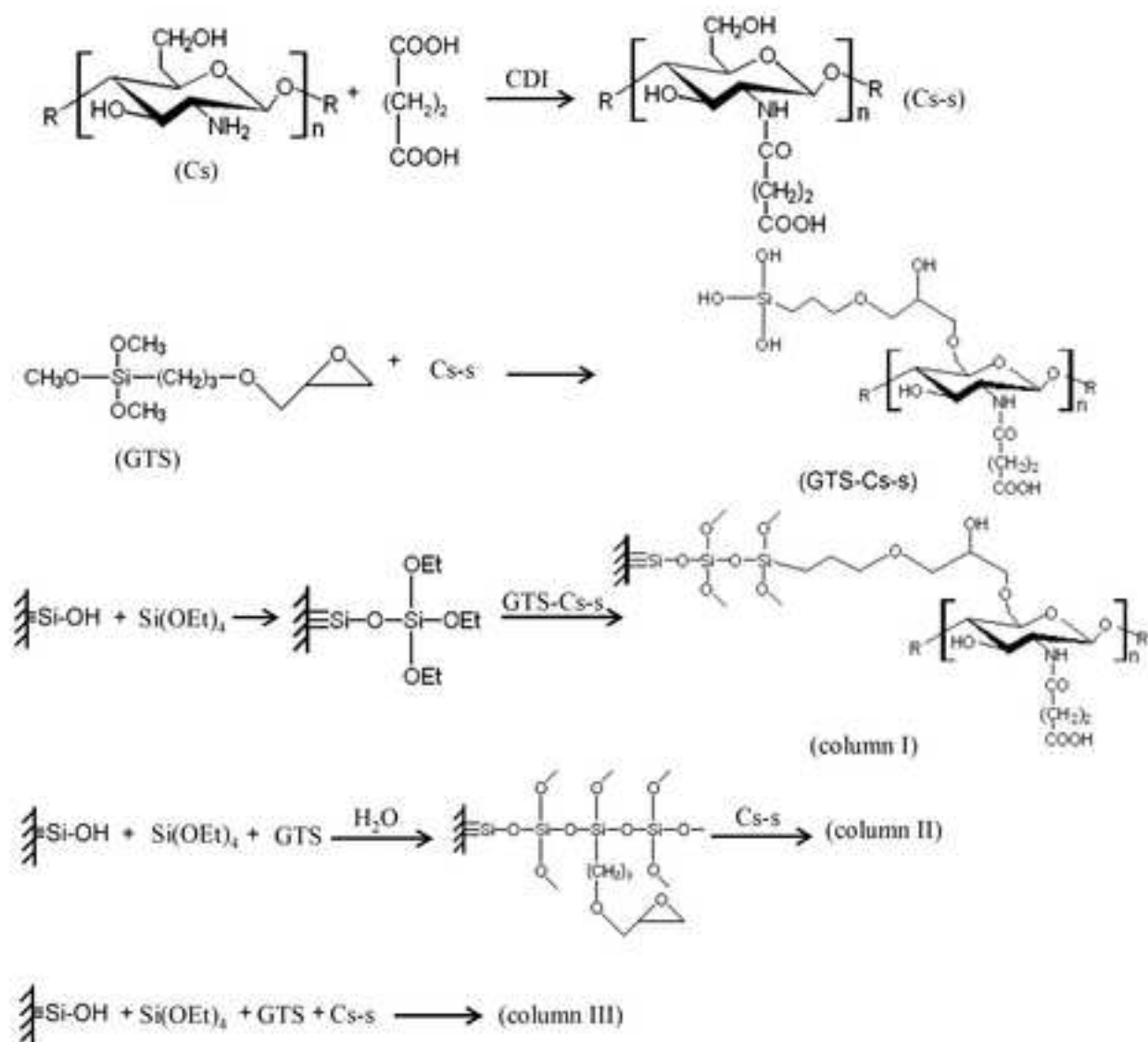


Figure-5  
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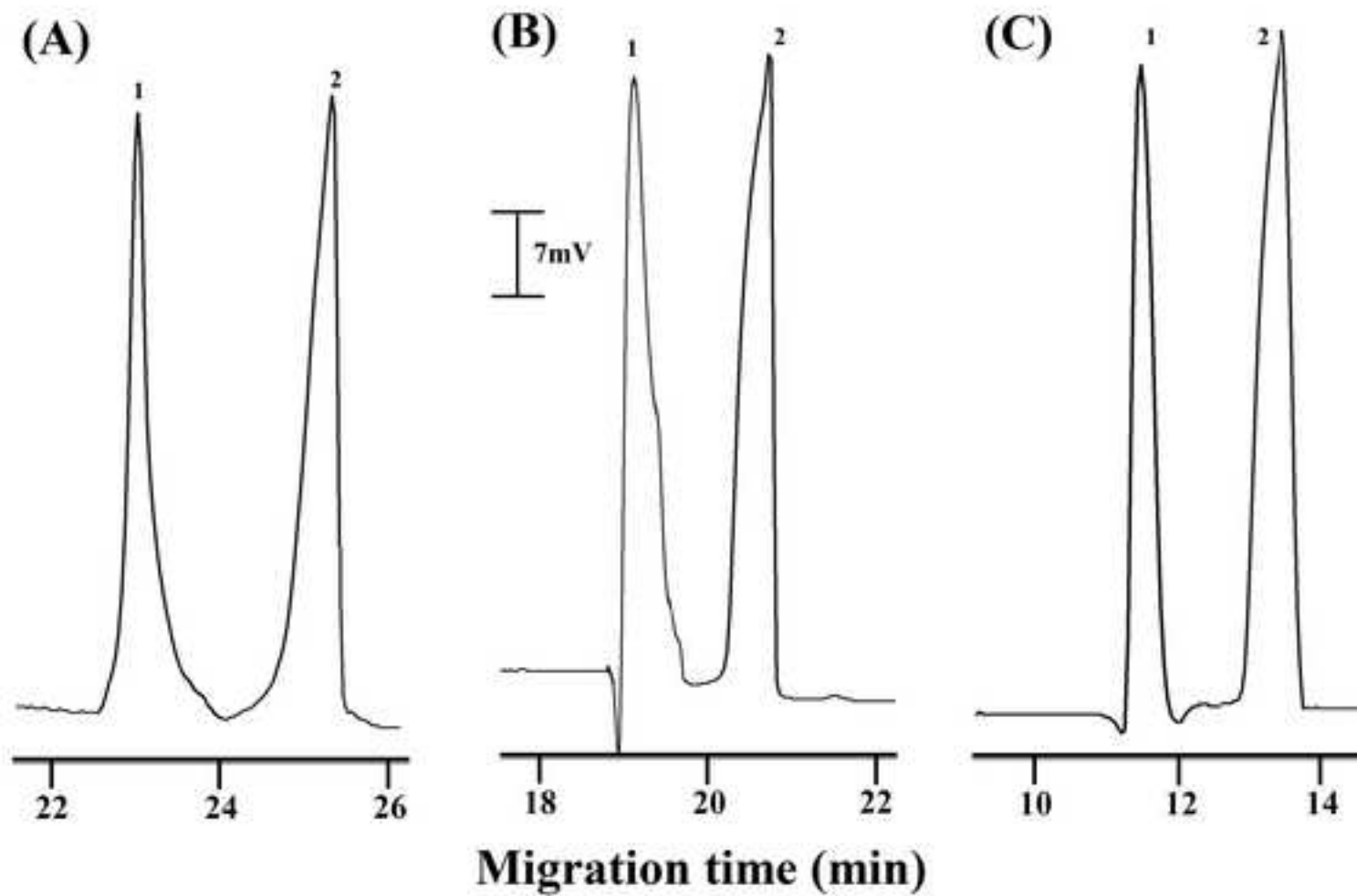


Figure-6

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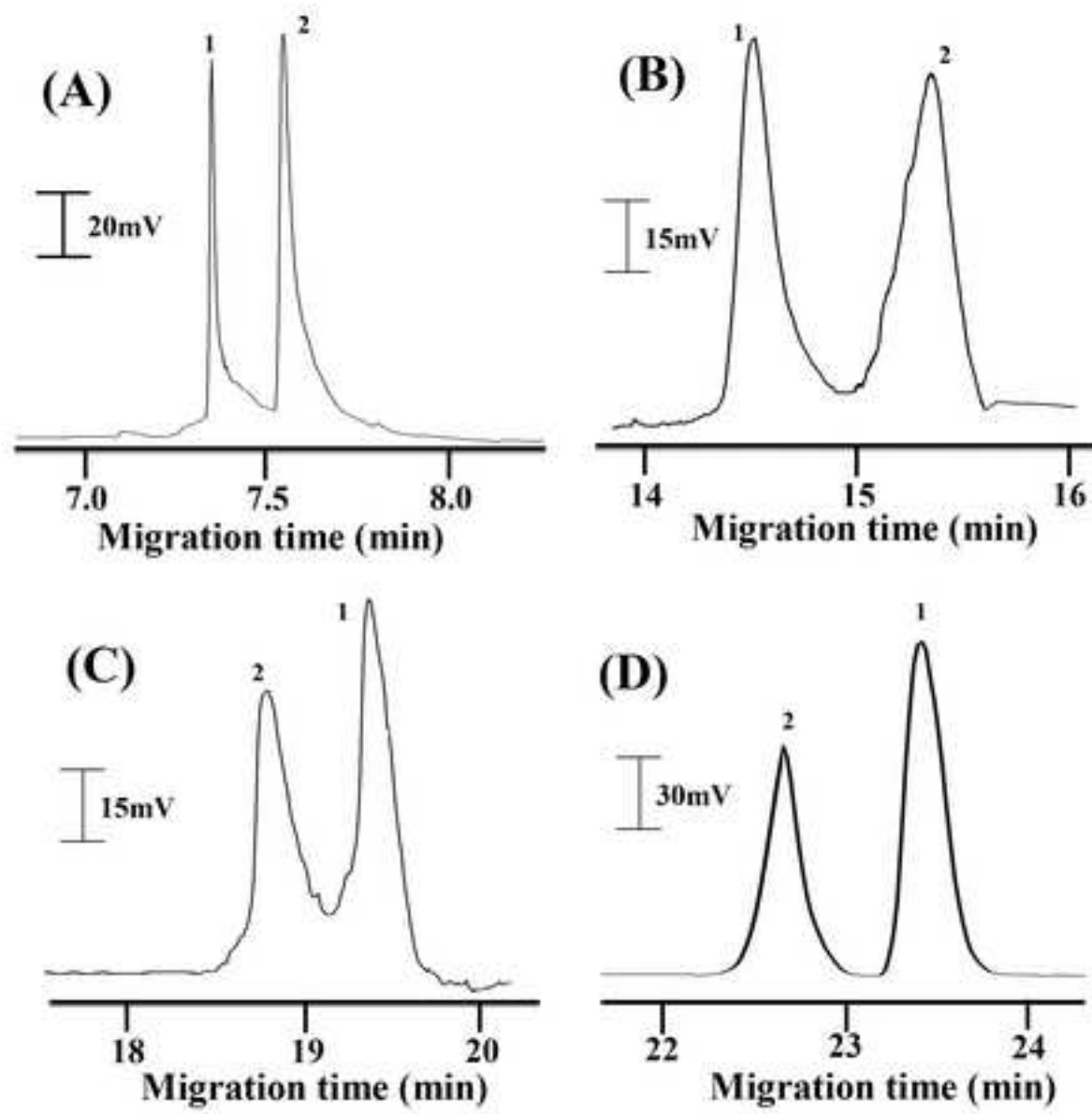


Figure-9

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